
INSTALLATION INSTRUCTIONS

Original Issue Date: 6/95

Model: 80/100ROZJ
80/100REOZJ

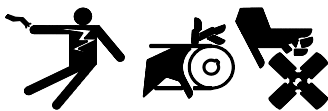
Market: Industrial

Subject: Sound Shield Enclosure Kits PA-276920, 276920

Sound shield enclosure provides sound dampening of an operating generator set.

The factory preassembles the sound shield, but the sound shield does require some final assembly at the time of installation. See Figure 1 for sound shield dimensions.

WARNING



Accidental starting.
Can cause severe injury or death.

Disconnect battery cables before working on generator set. (Remove negative (–) lead first when disconnecting battery. Reconnect negative (–) lead last when reconnecting battery.)

Disabling generator set. Accidental starting can cause severe injury or death. Before working on the generator set or connected equipment, disable the generator set as follows:

- 1) Turn the generator set master switch to OFF position.
- 2) Disconnect power to battery charger.
- 3) Remove battery cables (remove negative (–) lead first). Reconnect negative (–) lead last when reconnecting battery. Follow these precautions to prevent starting of generator set by an automatic transfer switch or remote start/stop switch.

NOTE

If the generator set has an installed sound shield and subbase fuel tank, the assembly can be lifted as one unit provided:

- The subbase fuel tank has lifting eyes installed.
- The subbase fuel tank is empty.
- The subbase fuel tank does not extend beyond the perimeter of the generator set skid.

In all other cases, remove the sound shield from the generator set.

Installation

1. Place the generator set master switch to the OFF position.
2. Disconnect power to the battery charger, if equipped.
3. Disconnect the generator set engine starting battery, negative (–) lead first.
4. Mark sound shield access doors for reinstallation in their original locations. The factory aligns the doors and openings for fit and appearance.
5. Remove sound shield access doors.
6. Remove screws attaching the sound shield enclosure to the shipping pallet.
7. Remove drill screws attaching radiator duct flange to radiator shroud, if installed. See Figure 2. Do not remove bolts attaching radiator duct flange to the sound shield enclosure.
8. Remove any shipped-loose components, packing material, and literature from inside the sound shield. If exhaust piping is preassembled, disconnect the exhaust system at the exhaust manifold.

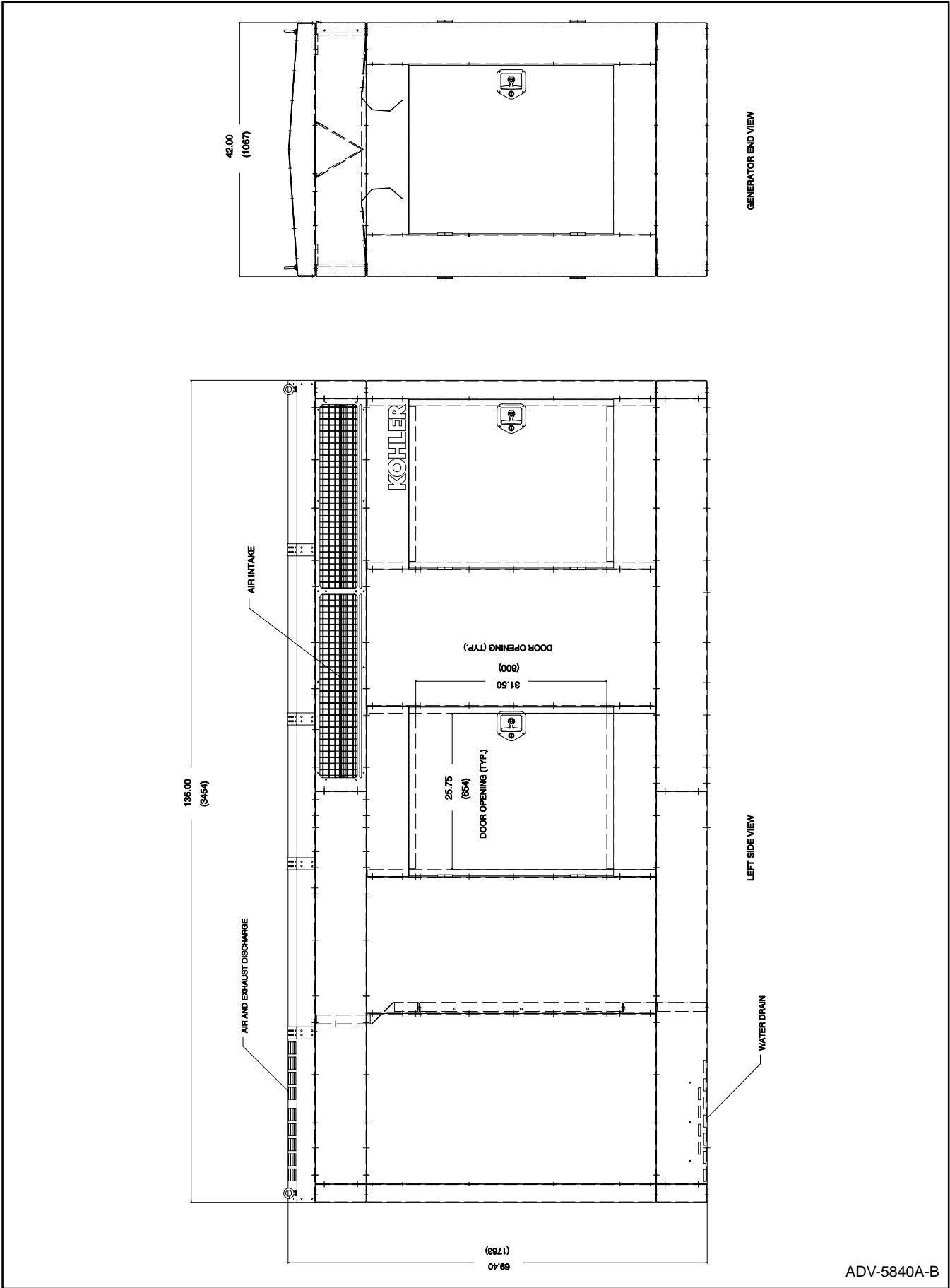
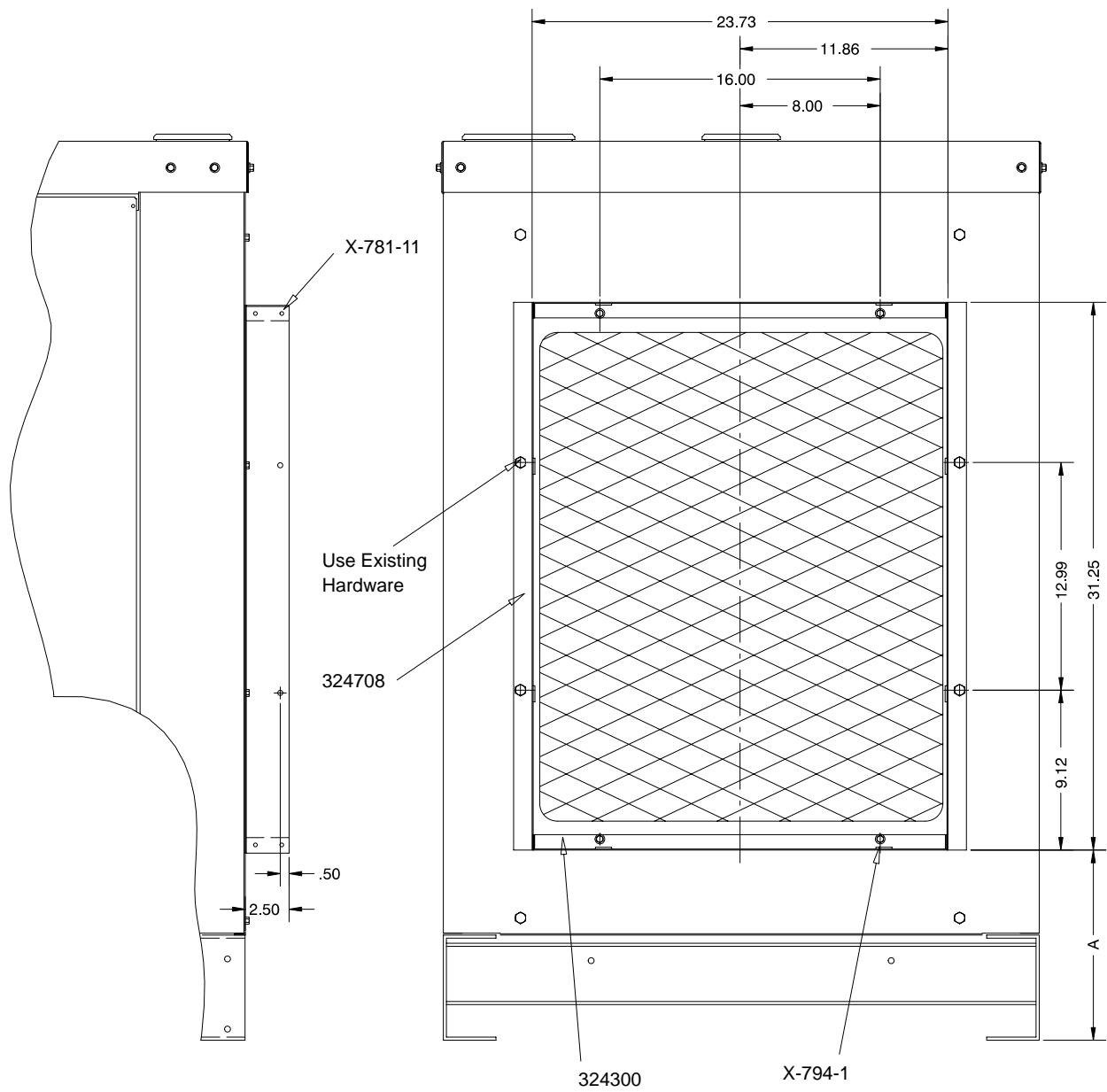


Figure 1. Sound Shield Dimension Drawing



AR-324000A-G

Figure 2. Radiator Duct Flange Mounting

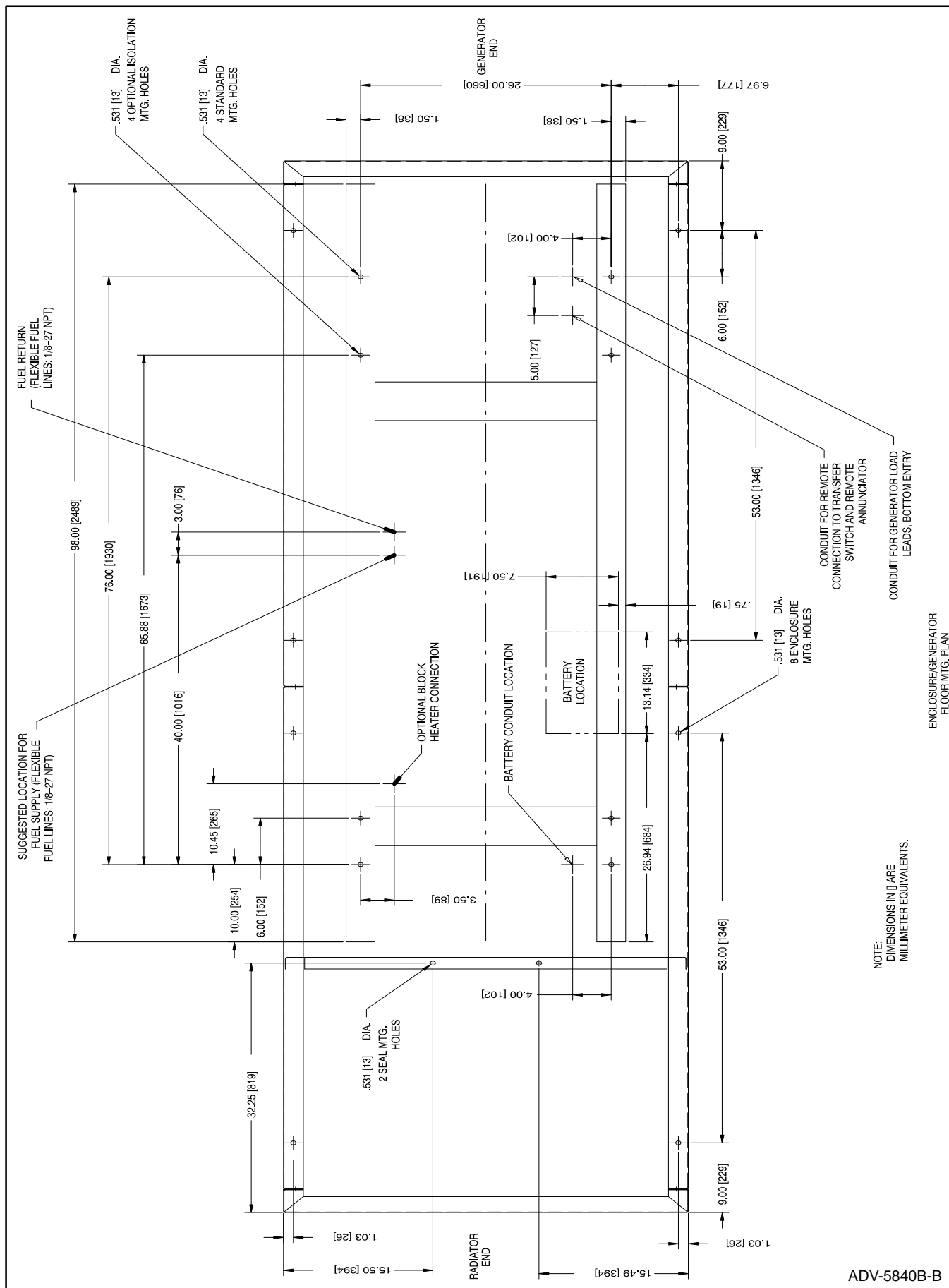


Figure 3. Sound Shield Dimension Drawing

9. Check weight of sound shield and choose lifting equipment capable of handling the weight. Use current sound shield spec sheet for weights. Place sound enclosure on a solid flat surface until installed over generator set.

Hoist the sound shield enclosure, including the silencer at each eye bolt on top of the enclosure. Lift slowly to prevent damage to generator set and/or sound enclosure. Because the silencer is mounted to the sound enclosure, the sound shield enclosure may require balancing to achieve vertical removal. Use load levelers as necessary to balance the load. Use care with preassembled exhaust systems that loose exhaust components do not damage engine and/or sound shield enclosure.

10. Consult current generator set spec sheet for generator set weight. Lift generator set and place it on the mounting base using lifting equipment capable of handling the weight. Mount generator set to mounting base. Remove lifting equipment from generator set.
11. Hoist sound shield enclosure and place it over generator set. Observe each corner for adequate clearance while carefully lowering sound shield. Correctly align exhaust system if sound shield enclosure has preassembled exhaust piping. Remove hoist equipment from sound shield enclosure.
12. Align radiator duct flange to radiator shroud. Attach radiator duct flange to radiator shroud using four drill screws (X-794-1). Predrill mounting holes if an impact wrench is not available. See Figure 2.
13. Secure sound shield enclosure to mounting base. See Figure 3 for hole locations.

NOTE

The exhaust system may be partially preassembled on some units.

14. Starting at exhaust muffler install exhaust pipes (276977, 222717, and 289727). At each connection install exhaust clamps (289372).
15. Install exhaust clamp (276949) at exhaust manifold outlet. Do not tighten exhaust clamps at this time. See Figure 4.

With each section installed and exhaust pipe centered in hole of sound shield enclosure, final tighten all exhaust clamps.
16. Install fiberglass exhaust wrap (19000 09400) over exhaust piping starting at exhaust manifold. Overlap exhaust wrap about 1/3 to 1/2 of the material width. Use hose clamp (X-426-5) to secure the beginning of the exhaust wrap. The end of the exhaust wrap must stop at or beyond the point where exhaust pipe goes through the hole in the sound shield enclosure. Secure the end of exhaust wrap with second hose clamp (X-426-5).
17. Install all sound shield enclosure access doors in their original locations. If required, readjust doors for fit and appearance.
18. Check that all hardware has been tightened.
19. Check that the generator master switch is in the OFF position.
20. Reconnect generator set engine starting battery, negative (–) lead last.
21. Reconnect power to battery charger, if equipped.

Sound Shield Enclosure Kits

Parts List		
Kit: PA-276920, 276920		
Qty.	Description	Part Number
8	Washer, plain i.d. = 1.25	X-25-38
10	Washer, plain i.d. = 0.26	X-25-124
2	Nut, hex 1/2-13	X-70-10
2	Screw, h.c. 1/2-13 x 6.0	X-129-44
8	Spacer	X-400-193
2	Clamp, hose	X-426-5
8	Tie, cable	X-468-1
8	Rivet, pop aluminum/steel	X-781-11
30	Rivet, pop stainless/stainless	X-781-13
226	Rivet, pop aluminum/stainless	X-781-15
4	Screw, drill 0.75	X-794-1
12	Nut, retainer 1/4-20	X-6204-5
3	Logo, Kohler	X-6275-3
2	Strap	222670
4	Bracket, battery charger	222715
1	Support, foam wedge	222716
1	Pipe, exhaust	222717
2	Strap, foam wedge	222718
1	Foam, acoustical	222725
1	Panel, roof	222726
1	Pipe, flex exhaust	222727
4	Tag, instruction	222887
12	Washer, fiber i.d. = 0.25	222889
8	Washer, fiber i.d. = 0.44	222890
4	Bolt, eye	222891
2	Support, screen	222905
1	Channel, air intake	222913
1	Channel, air intake	222914
2	Louver, air intake	222915
2	Louver, air intake	222916
2	Mount, controller	241769
1	Cap, rain	253990
6	Support, roof	276888
2	Panel, roof	276889
1	Panel, end roof	276890
1	Panel, end roof	276891
4	Support, corner	276892
12	Support, door	276893

Parts List (cont'd)		
Kit: PA-276920, 276920		
Qty.	Description	Part Number
5	Door	276894
2	Panel, side	276896
1	Door, front	276897
4	Channel, end	276901
12	Gusset, corner	276902
2	Support, baffle	276908
4	Strip, roof panel	276909
1	Support, muffler	276913
2	Stiffener, muffler support	276914
10	Brace, door	276915
5	Latch, key locking	276918
4	Support, side door	276928
4	Channel, solid	276929
1	Channel, drain (l.s.)	276931
1	Channel, drain (r.s.)	276932
2	Baffle	276933
2	Support, screen	276934
2	Screen	276935
2	Clamp, muffler	276936
1	Muffler	276937
1	Clamp, manifold	276949
1	Support, exhaust	276966
2	Support	276969
1	Pipe, exhaust	276974
1	Pipe, exhaust	276977
5	Clamp, exhaust pipe 4 in.	289372
40	Screw, flat head machine 10-24 x .50	295098
10	Hinge, split	297601
2	Frame, air duct	324300
2	Frame, air duct	324708
1	Seal, bottom	336425
2	Seal, side	336426
1	Seal, top	336427
25	Tape, foam seal (ft.)	19000 08100
18	Insulation, fiberglass (ft.)	19000 09400
53	Tape, foam PVC seal (ft.)	19010 08118