

**PARTS BULLETIN**

Original Issue Date: 4/02

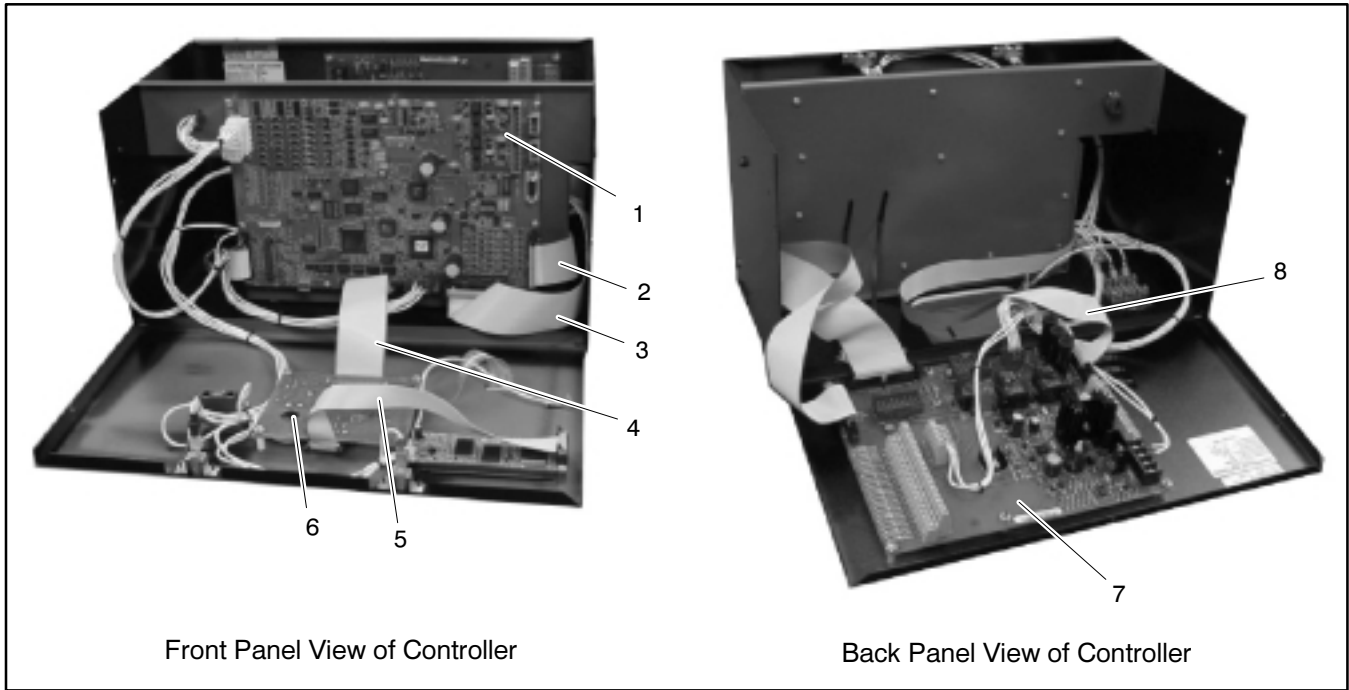
Models: 20-2000 kW with Decision-Maker™ 550 Controller

Market: Industrial Generator Sets

Subject: Decision-Maker™ 550 Controller Service Parts

Two circuit boards and the five ribbon cables inside the Decision-Maker™ 550 controller are available as service parts. Use this bulletin to determine the part numbers. Locate the part on the drawing and then use

the table to choose the replacement part. See Parts Catalog TP-6009 Controllers for additional Decision-Maker 550 service parts. TP-6009 will include these new parts when it is updated.



**Controller Part Numbers**

Item	Description	Part Number
1	Circuit Board, Main Logic	NA
2	Cable, ribbon, 34-position	GM10120
3	Cable, ribbon, 40-position	GM10119
4	Cable, ribbon, 34-position	GM10123
5	Cable, ribbon, 16-position	GM10124
6	Circuit Board, Display (with rotary switch)	A-365485
6	Circuit Board, Display (with key switch)	GM17398
7	Circuit Board, Interconnection	B-365487
8	Cable, ribbon, 24-position	GM10118

NA Not available. If the main logic board needs replacement, replace the entire controller. See Parts Catalog TP-6009 for controller part numbers.

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
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