SERVICE BULLETIN

Original Issue Date: 5/95

Model: **50-100ROZJ**Market: **Industrial**Subject: **Piston Pin**

When performing major engine work on the following engines, bearing engine serial numbers 390254-430251 replace all piston pins. An improved piston pin has been developed for these engines.

Model	John Deere Engine		
50/60ROZJ	4039TL		
80ROZJ	TO6059T		
100ROZJ	6059TF		

Replace all engine piston pins in the generator engine serial number range (390254-430251) with redesigned piston pins at the following times:

- 1. When piston pin(s) causes engine failure.
- 2. At time of major overhaul.

Continue to use Kohler part number 223488 for replacement piston pins.

Routing	Service	Sales	Parts	Technician	Technician	Technician	Return
	Manager	Manager	Manager	No. 1	No. 2	No. 3	This to
Initial Here							