SERVICE BULLETIN

Original Issue Date: 5/97

Model: 18RY/RZ Market: Industrial

Subject: Radiator Outlet Tube

The lower radiator hose fitting may leak on 18RY/RZ generator sets.

Service kit 226881 replaces the radiator outlet tube and radiator hose connecting the outlet tube to the radiator. This kit reduces the stress on the lower radiator fitting by increasing the flexibility between the engine and radiator during operation.

A flat rate of 1.5 hours (flat rate #2761) has been established for this repair. Normal warranty policies apply. Submit a Warranty Claim (Form K-1500), and refer to this service bulletin. Warranty reimbursements for this repair will be honored through June 1, 1998.

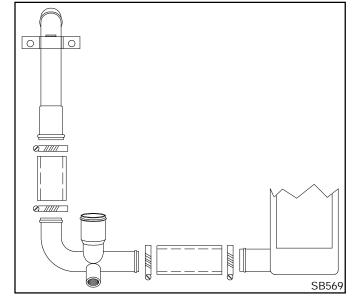


Figure 1. Radiator Outlet Tube Kit

Routing	Service	Sales	Parts	Technician	Technician	Technician	Return
	Manager	Manager	Manager	No. 1	No. 2	No. 3	This to
Initial Here							