

## SERVICE BULLETIN

Original Issue Date: 4/12

Model: 125ERES, 125ERESB, 125/150REZG, and 125/150REZGB

Market: Industrial and Residential/Commercial

Subject: Crankcase Breather Element Maintenance

This service bulletin is a reminder to service technicians that the engine crankcase breather element requires

maintenance. Perform the service during routine oil change intervals as shown in the chart below.

CERTIFIED STATIONARY ENGINE MAINTENANCE REQUIREMENTS										
Perform the following maintenance on the engine at the hours indicated and at equivalent hour intervals thereafter.										
	Interval Hours									
	Daily	1000	1500	2000	2500	3000	3500	4000	4500	5000
GENERAL MAINTENANCE SECTION										
Visual check for fluid leaks	X									
Check engine oil level	X									
Check coolant level	X									
Change engine oil and filter	Every 150 hours or 120 days of operation									
Check LPG system for leaks	Prior to any service or maintenance activity									
Inspect accessory drive belts for cracks, breaks, splits, or glazing		X		X		X		X		X
Inspect electrical system wiring for cuts, abrasions, or corrosion				X				X		
Replace crankcase breather element	Every 150 hours or 120 days of operation									
Inspect vacuum lines and fittings for cracks, breaks, or hardening				X				X		
ENGINE COOLANT SECTION										
Clean debris from radiator core	Every 100 hours or 60 days of operation									
Change coolant		X		X		X		X		X
Inspect coolant hoses for cracks, swelling, or deterioration		X		X		X		X		X
ENGINE IGNITION SYSTEM										
Replace spark plugs			X			X			X	
Clean secondary ignition coil tower		X		X		X		X		X
Check spark plug wires for cuts, abrasions, or hardening		X								
Replace distributor cap and rotor (3.0–5.7 L)				X				X		
Replace spark plug wires				X				X		
FUEL SYSTEM MAINTENANCE										
Inspect air cleaner	Every 200 hours or every 100 hours in dusty environment									
Replace air cleaner element	Annually or as required in dusty environment									
Replace fuel filter		X		X		X		X		X
Inspect shutoff valve for leaks and closing				X				X		
Leak check fuel lines				X				X		
Check air induction for leaks		X		X		X		X		X
Check manifold for vacuum leaks		X		X		X		X		X
Drain vaporizer oil buildup	Every 2500 hours									
ENGINE EXHAUST SYSTEM										
Inspect exhaust manifold for leaks				X				X		
Inspect exhaust piping for leaks				X				X		
Check HEGO sensor connector and wires for burns, cuts or damage				X				X		
Inspect catalyst for mechanical damage				X				X		

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							