
INSTALLATION INSTRUCTIONS

Original Issue Date: **4/95**
 Model: **20-60ROZJ**
 Market: **Industrial**
 Subject: **Wiring Harness Kit 336576**

The wiring harness kit replaces the engine wiring harness on 20-60ROZJ industrial generator sets.

The wiring harness supplied may not be identical to the original engine wiring harness.

Do not remove the original wiring harness from the engine prior to installing the new replacement harness if possible. Use the original harness as a guide for installing the new harness.



Accidental starting.
Can cause severe injury or death.

Disconnect battery cables before working on generator set (negative lead first and reconnect it last).

Accidental starting can cause severe injury or death. Turn generator set master switch to OFF position, disconnect power to battery charger, and remove battery cables (remove negative lead first and reconnect it last) to disable generator set before working on any equipment connected to generator set. The generator set can be started by automatic transfer switch or remote start/stop switch unless these precautions are followed.

Hazardous voltage can cause severe injury or death. Whenever electricity is present, there is the hazard of electrocution. Open main circuit breaker on all power sources before servicing equipment. Electrically ground the generator set and electrical circuits when in use. Never come into contact with electrical leads or appliances when standing in water or on wet ground, as the chance of electrocution is increased under such conditions.

Hazardous voltage can cause severe injury or death. Disconnect generator set from load by opening line circuit breaker or by disconnecting generator set output leads from transfer switch and heavily taping ends of leads. If high voltage is transferred to load during test, personal injury and equipment damage may result. Do not use the safeguard circuit breaker in place of the line circuit breaker.

The image contains a warning icon showing a hand touching a hot surface with wavy lines representing heat.

Hot engine and exhaust system.
Can cause severe injury or death.

Do not work on generator set until it is allowed to cool.

Hot parts can cause severe injury or death. Do not touch hot engine parts. An engine gets hot while running and exhaust system components get extremely hot.

Installation

1. Turn generator master switch on controller to OFF position. Disconnect the generator set engine starting battery, negative (-) lead first.
 2. Disconnect leads connected to the starter solenoid.
 3. Remove starter solenoid from junction box and relocate it to the same position inside the junction box and reconnect leads. See Figure 1.
 4. Install engine wiring harness according to appropriate wiring diagram in generator wiring diagram manual, service manual, or operation manual. Refer to Figure 1 for location and routing of wiring harness.
- Use cable ties as necessary to secure wiring harness from exhaust components and moving parts.
5. Locate wiring harness leads that were not used. Tape lead ends with electrical tape to insulate and secure them to the harness to avoid electrical damage.
 6. Reconnect generator set starting battery, negative (-) lead last. Start generator set and verify correct operation. If generator set operation is not correct, immediately shut down generator set and disconnect engine starting battery, negative (-) lead first. Consult wiring diagram and verify lead connections.

Parts List		
KIT: 336576		
Qty.	Description	Part Number
1	Screw, 5/16-18 x 5/8	X-125-23
1	Screw, 1/2-13 x 3/4	X-129-15
1	Clamp, insulated	X-414-8
1	Clamp, insulated 1 in. (25.4 mm) width	X-672-3
1	Harness, wiring	222986

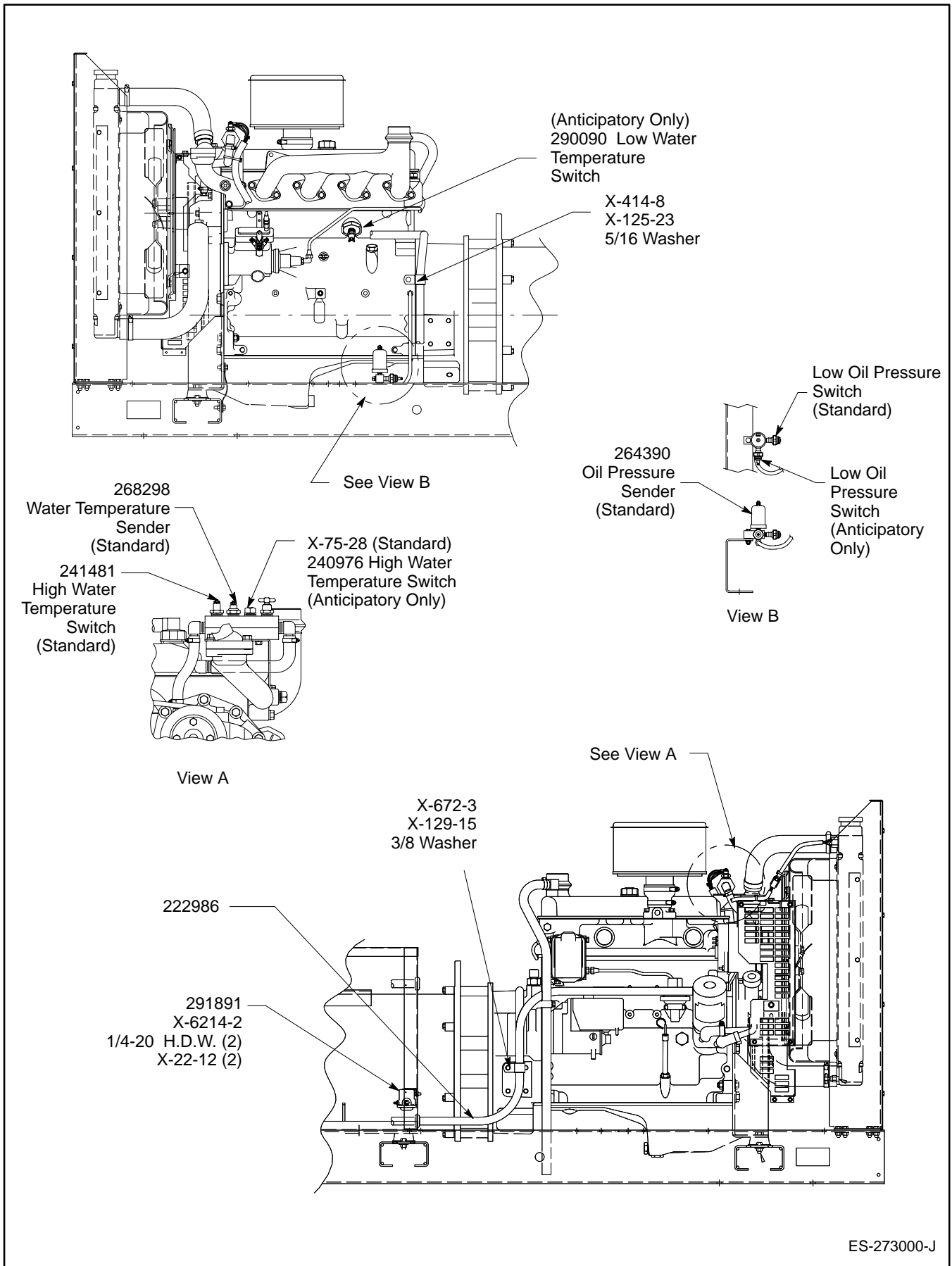


Figure 1. 20-60ROZJ Engine Wiring Harness Connections